








Stops' are miter joined


## An approach to cut slanted desktop boards:

1. Measure the angled edge of a Side Panel, add 1"
2. Cut out oversized 38 "-long plywood panel, slightly wider than the measurement from Step 1
3. Cut the bevel so the panel fits snug against the fixed flat section (or piano hinges if already installed).
4. Place it on the base touching the fixed flat section. On the panel, mark $1^{\prime \prime}$ out of the front edge of the Base.
Transfer the mark to the edge of the panel
5. Rip to the correct width at the mark
6. Trim non-hinged sides of the desktops and apply solid edgebanding (each $1 / 2^{\prime \prime}$ wide)
7. Cross-cut the panel into 2 pieces so that the saw kerf lies in the middle of the Shelf Side Panel (Part \#10 on p.5)


Placement of the mounting hole on the middle divider panel


Lid stays are mounted by a 2-1/4" long 1/4-20 bolt and a nut with 4 washers. Middle divider panel goes between the 2 center washers.


Determine the angle via experimentation


